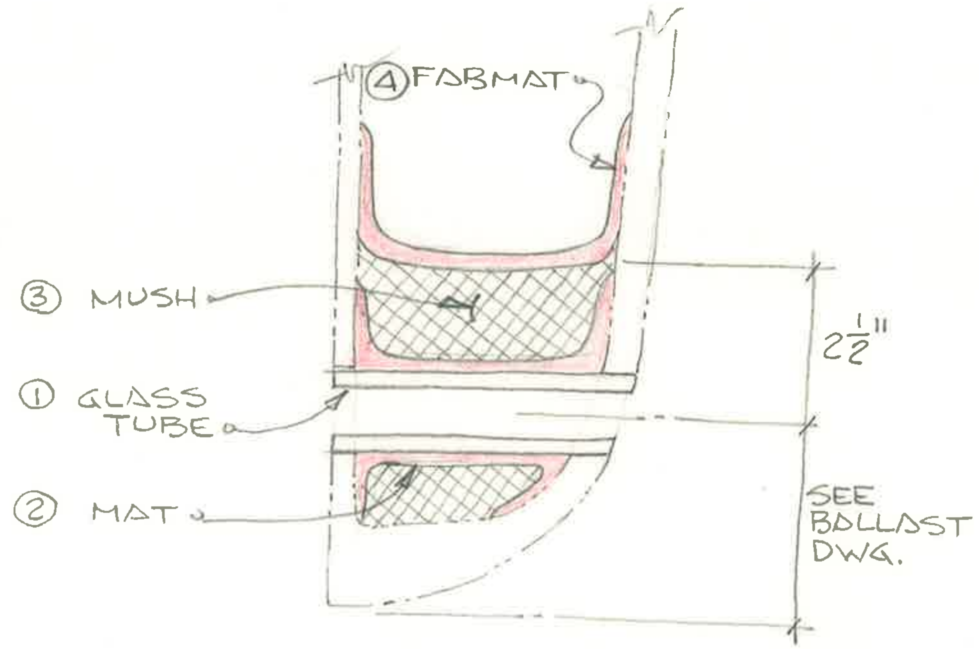
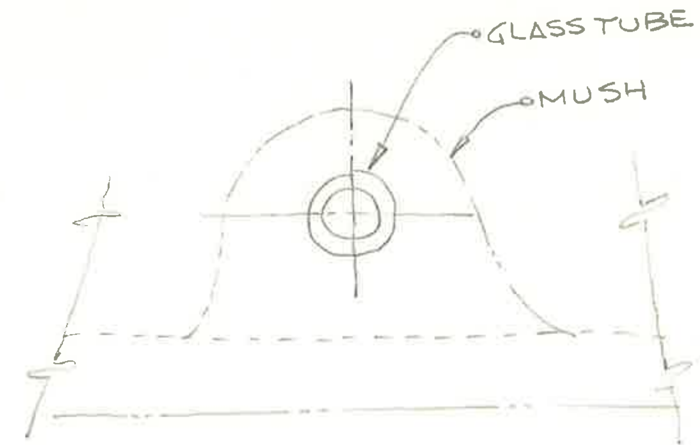


GLASS TUBE INSTALLATION

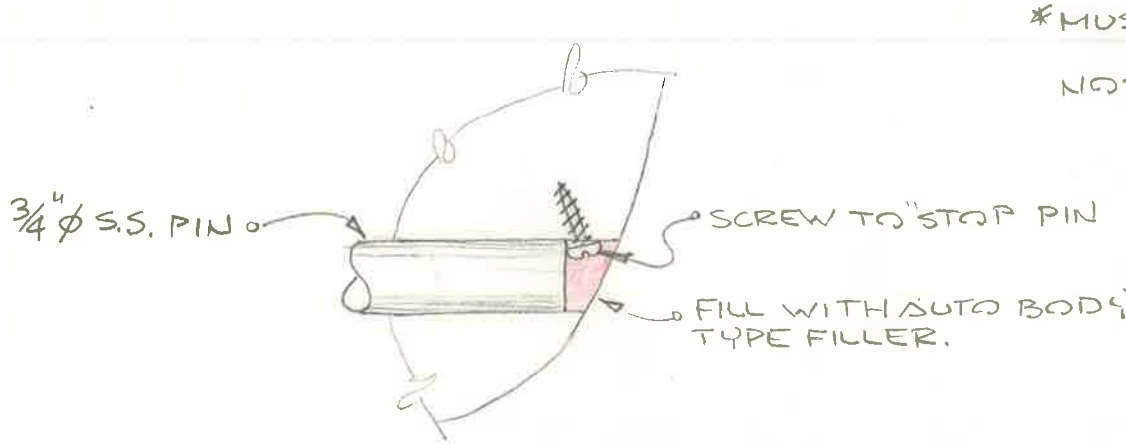


INSTALLATION

① DRILL 1" HOLE FOR 1" O.D. F.R.P. TUBE. & INSTAL TUBE; SEE BALLAST DRAWING.
② BUILD UP AROUND TUBE W/ 5-LAYERS OF 1½ OZ. MAT. – LAP ONTO HULL & TRUNK
③ BUILD UP *MUSH OVER GLASS ABOUT 2½" AS SHOWN.
④ COVER MUSH W/ 2-LAYERS OF FABMAT.

*MUSH TO BE MILL FIBER & RESIN.

NOTE · AREA TO BE BONDED SHOULD BE CLEAN & SMOOTH.



PIN INSTALLATION

ITEM	QNTY	PART OR DRAWING NUMBER	DESCRIPTION

CHANGE		
LETTER	DATE	DESCRIPTION

IRWIN yacht & marine corp.

DESIGNED BY	DWN. - CHICK
SCALE - NONE	DATE MAR. 7, 1978
DRAWING NAME	PROCEEDURE - CENTER BOARD PIN
DRAWING NUMBER	STD-045