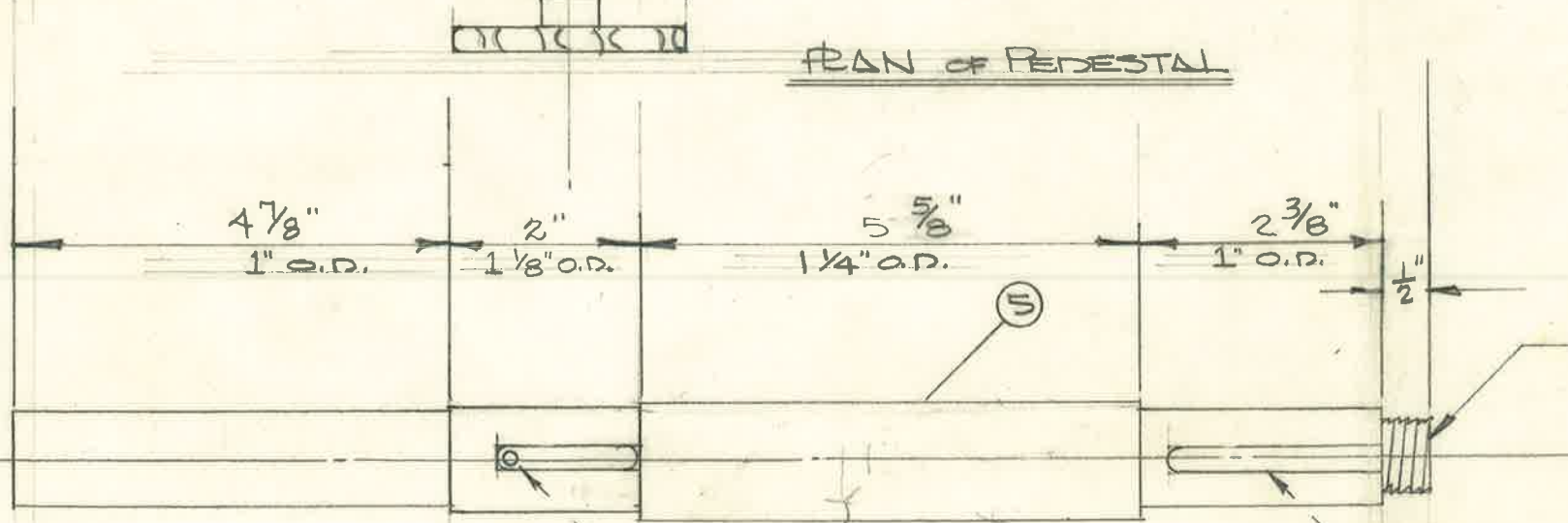
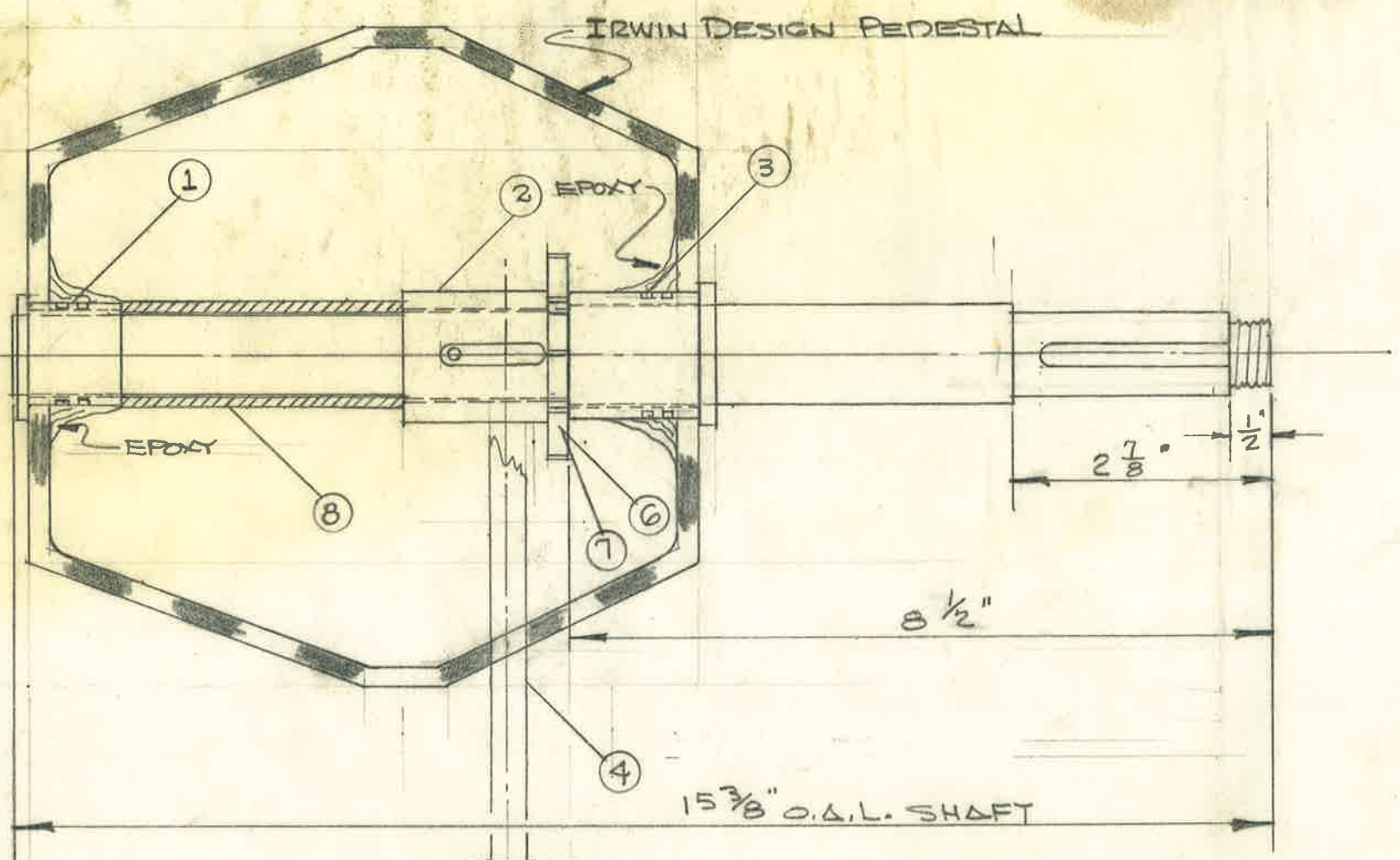


FORWARD



1/4" x 1 5/8" KEY  
3/32" DEPT. STOCK  
DRILL FOR 1/8" SET SCREW.  
**STEERING SHAFT**  
(IRWIN MACHINE SHOP)

DASH	Qty	PART DESCRIPTION	SIZE	REMARKS
1	1-2	FLANGE BEAR.-FL102-10	1" I.D. x 1 3/16" L.	BALL & ROLLER BEAR.
2	1	BRONZE SPROCKET-2X	1 1/8" BORE	11 TOOTH - Y.S. 2.2 PITCH
3	1	FLANGE BEAR.-FL125-14	1 1/4" I.D. x 1 3/4" L.	BALL & ROLLER BEAR.
4	1	BRAKE ASSEMBLY	#150	Y.S. - OPTIONAL
5	1	SHAFT - SEE DWG.	1 1/4" O.D.	BRASS 12017
6	1	CHAIN - #50	5/8" - 32" L.	Y.S. - 2.2 PITCH
7	2	SHACKLES - #9333	1/4"	SCHAEFER
8	1	PVC TUBE	1" I.D. x 3 3/8" L.	

*POC order \**  
*ELIMINATE \**

*ELIMINATE*

*USE 1 1/8" O.D. 37 STAINLESS BRASS SET SCREW*

Y.S. = YACHT SPECIALTIES  
(OR EQUIVALENT - IF NOT AVAILABLE)

*1/16 + 1/64  
5/64*

NOTE: SEE SEPARATE DWG. FOR  
52 STEERING SHAFT

- PRODUCTION MODELS:
- 10/4
  - 28
  - 30
  - 33
  - 32 1/2
  - 37
  - 42

\* #'s 1 & 3: FLANGE BEARINGS TO HAVE  
(2) SLOTS AROUND EA. TO ACCEPT EPOXY.  
IRWIN MACHINE SHOP.

**IRWIN YACHT & MARINE CORP.**  
**STANDARD STEERING**

SCALE: 1/2" = 1"      DATE: 2-3-76  
SHEET 1 OF 3

REVISED: 2-13-76  
1. Added PVC TUBE  
2. Removed 52 SPECS